N- [((2,3-di-O-Acetyl-4,6-dideoxy-4-N-((2,2,2-trichloroethoxy)carbonyl)- α -L-talopyranosyl)oxy) ((R)-2,2-dimethyl-1,3-dioxolan-4-yl)methyl] 3-O-(tert-butyldimethylsilyl)-2-N-(methoxycarbonyl)-L-threonine amide (11).

A solution of 10 (1.11 g, 2.64 mmol), and 4 Å powdered molecular sieves (22 g) in dry CH₂Cl₂ (39 mL) was stirred at 0 °C for 5 h. Silver triflate (1.99 g, 7.76 mmol) was added in the dark and under an argon atmosphere. The mixture was immediately cooled to -78 °C and a solution of the bromosugar 15 (1.63 g, 3.35 mmol) in dry CH₂Cl₂ (20 mL) was dropwise added with stirring under argon atmosphere. The reaction mixture was warmed to 0-5 °C and stirred at that temperature overnight in the dark.

The reaction mixture was diluted with CH₂Cl₂ and filtered through Celite. The organic solution (300 mL) was washed successively with two 100-mL portions of aqueous sodium thiosulfate, two 100-mL portions of aqueous sodium bicarbonate and two 100-mL portions of brine, dried, filtered and concentrated to afford a light foam (2.0 g); silica gel TLC (1:1 hexane-ethyl acetate) indicated a mixture of 11 (R_f 0.75) as the major compound, and the 1-OH sugar (R_f 0.70). The mixture was separated by flash column chromatography (20 g silica gel, 2:1 hexane-EtOAc). Compound 11 (870 mg, 1.05 mmol, 40% yield) was isolated as a colorless foam, and most of the sample was used in the next step without any further purification. A small sample was purified further by flash column chromatography (2:1 hexane-EtOAc) to afford pure 11 as a colorless foam: $[\alpha]^{20}_D$ -34.3 (c1.0, CHCl₃); silica gel TLC (1:1 hexane-ethyl acetate) R_f 0.75; 1 H NMR δ 0.13 (3H, s, SiCH₃), 0.17 (3H, s, SiCH₃), 0.92 (9H, s, SiC(CH₃)₃), 1.05 (3H, d, J = 6.3 Hz, CH₃ threonine), 1.25 (3H, d, J = 6.3 Hz, CH₃ talosugar), 1.35 (3H, s, CH₃ dioxolane), 1.44 (3H, s, CH₃ dioxolane), 1.96 (3H, s, CH₃CO), 2.16 (3H, s, CH₃CO), 3.70 (3H, s, CH₃MOC), 3.80-4.42 (7H, m, H-4 and H-5 talosugar, H-2 and H-3 threonine and H-4, H-5 and H-5'

dioxolane ring), 4.54 (1H, d, J = 12.0 Hz, Cl₃CCH₂), 4.95 (1H, d, J = 12.0 Hz, Cl₃CCH₂), 4.957 (1H, bs, **H-1** talosugar), 5.07 (1H, d, J = 3.0 Hz, **H-2** talosugar), 5.20 (1H, t, J = 3.0 Hz, **H-3** talosugar), 5.48 (1H, dd, J = 5.7 and 9.6 Hz, **HC**-O-talosugar), 5.66 (1H, d, 10.8, TROC-NH), 5.70 (1H, d, MOC-NH) and 7.35 (1H, d, J = 9.3 Hz, NH); mass spectrum, m/z 826, 824 (M + H)⁺, 406, 404 and 403; chemical ionization mass spectrum, m/z 824.2386 (C₃₁H₅₃Cl₃N₃O₁₄Si (M + H)⁺ requires m/z 824.2365).

N-[1-((2,3-di-O-Acetyl-4,6-dideoxy-4-N-((2,2,2-trichloroethoxy)carbonyl)- α -L-talopyranosyl)oxy)-2(S)-((2-methoxyethoxy)methoxy)-2-(4-(4-(methoxycarbonyl)-2-thiazolyl)ethyl] 3-O-((2-methoxyethoxy)methyl)-2-N-(methoxycarbonyl)-L-threonine amide (5).

A solution of crude 23 (60 mg) in 1 mL of dry CH₂Cl₂ was treated with 46 μ L (44 mg, 0.56 mmol) of dry pyridine and 9.3 μ L (13.4 mg, 0.067 mmol) of trifluoroacetic anhydride. After 1 h an additional 4 μ L of trifluoroacetic anhydride was added, and the reaction mixture was stirred for an additional 30 min. It was then diluted with CH₂Cl₂, washed with NaHCO₃ and water, dried, filtered and concentrated to afford a syrup (54 mg) that was purified by flash column chromatography (5 g silica gel, 3:2 hexane-acetone). Compound 5 (47 mg, 0.044 mmol, 76% yield from 21) was isolated as a syrup. A sample was purified by dissolving it in Et₂O and slowly adding hexane until turbidity developed. After a few minutes, pure 5 separated as a white solid of low melting point: $[\alpha]^{20}_D$ -83.5 (c 1.0, CHCl₃); silica gel TLC (1:1 hexane-acetone) R_f 0.50; H NMR δ 0.91 (3H, d, J = 6.0 Hz, CH₃ threonine), 1.17 (3H, d, J = 6.3 Hz, CH₃ talosugar), 1.91 (3H, s, CH₃CO), 2.11 (3H, s, CH₃CO), 3.35 (3H, s, O-CH₃ MEM), 3.37 (3H, s, O-CH₃ MEM), 3.40-3.65 (8H, m, O-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM), 3.40-3.65 (8H, m, O-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM), 3.40-3.65 (8H, m, O-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM), 3.40-3.65 (8H, m, O-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM), 3.40-3.65 (8H, m, O-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM), 3.40-3.65 (8H, m, O-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM), 3.40-3.65 (8H, m, O-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM), 3.40-3.65 (8H, m, C-CH₂-CH₂-O MEM), 3.69 (3H, s, CH₃ MOC), 3.98 (3H, s, C-CH₃ MEM)

COOCH₃), 4.20-5.20 (14H, H-1, H-2, H-3, H-4 and H-5 talosugar, H-2 and H-3 threonine, H-2 ethyl, O-CH₂-CCl₃, O-CH₂-O MEM), 5.49 (1H, d, J = 10.8 Hz, TROC-NH), 6.03 (1H, d, J = 8.4 Hz, MOC-NH), 6.10 (1H, dd, J = 1.8 and 10.2 Hz, HC-O-talosugar), 8.12 (1H, d, J = 10.2 Hz, NH) and 8.2 (2H, 2 singlets superimposed, thiazole-H). ¹H NMR in acetone- d_6 showed the two thiazole hydrogens resolved at δ 8.28 and 8.40; mass spectrum, m/z 1044 and 1042 (M + H)⁺; FAB mass spectrum m/z 1040.1875 (C₃₇H₅₃Cl₃N₅O₁₉S₂ (M + 1)⁺ requires m/z 1040.1844).